AXXICON CHECK LIST FOR AIM MIRROR

AXXICON

AXXICON ISO MANUFACTURED

www.axxicon.com

Axxicon Quotation Number Q_____
Revision Number _____

Company name _____
Country _____
Contact Person _____
Email _____

Date _____
Agent _____
Contact Person _____
Email _____

MIRROR FIXED HALF SPECIFICATIONS

Mirror surface plate, polished N0/N1 (SPI-SPE 1-2) according ISO 1302
One Temperature sensor is mounted at Pos. C. Sensor has 5 meters cable length

- o Mirror FH
- o Mirror FH Special (including position A and B for pressure measuring)

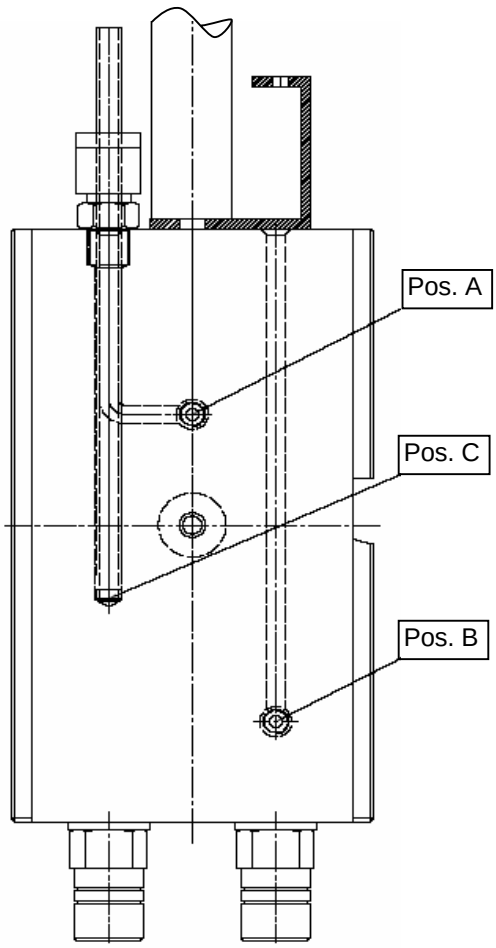
Please specify temperature sensor type:
- o J-type: (FE)
- o K-type: (NiCr-Ni))

MOULD TEMPERATURE

- o 10-140 (Low temperature - water / oil)
- o 140-200 (High temperature - water / oil)

NOZZLE AND BACKSIDE RADIUS

- o Standard radius on mirror: 35mm
- o Radius of nozzle: _____mm



COATING *

- o None
- o Tin coating
- o MCP coating

MATERIALS

- o Material: _____
- o Fillers: _____

PRESSURE MEASURING

(to be filled out for mirror FH special)

Pos. A: measurement on Runner

- o Hole with dummy plug ; Ø 4 mm
- o Pressure sensor Kistler 6157BA 0,4mtr
- o Pressure/Temp. sensor Kistler 6191Q01 0,4mtr
- o Extention cable for Kistler sensor 5,0 mtr
- o Other: _____

Pos. B: measurement on Product Specimen

- o Hole with dummy plug ; Ø 4 mm
- o Pressure sensor Kistler 6157BA 0,4mtr
- o Pressure/Temp. sensor Kistler 6191Q01 0,4mtr
- o Extention cable for Kistler sensor 5,0 mtr
- o Other: _____

NOTE

All AIM parts will be tested with a material selected by Axxicon

Standard material PP or PE

** For add on prices, please refer to price list*

REMARKS

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_____

Please return this data sheet to your local agent or to: a.lavrijsen@axxicon.com